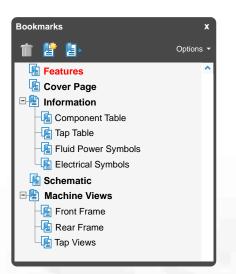
INTERACTIVE SCHEMATIC

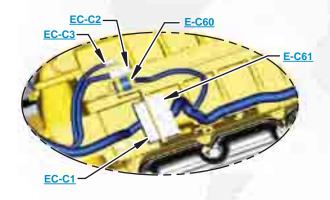




This document is best viewed at a screen resolution of 1024 X 768.

To set your screen resolution do the following: **RIGHT CLICK** on the **DESKTOP**. Select **PROPERTIES**. **CLICK** the **SETTINGS TAB**. **MOVE THE SLIDER** under **SCREEN RESOLUTION** until it shows **1024 X 768**. **CLICK OK** to apply the resolution.

The Bookmarks panel will allow you to quickly navigate to points of interest.



Click on <u>any text that is BLUE and underlined</u>. These are hyperlinks that can be used to navigate the schematic and machine views.



When only one callout is showing on a machine view this button will make all of the callouts visible. This button is located in the top right corner of every machine view page.

HOTKEYS (Keyboard Shortcuts)				
	FUNCTION	KEYS		
+	Zoom In	"CTRL" / "+"		
-	Zoom Out	"CTRL" / "-"		
	Fit to Page	"CTRL" / "0" (zero)		
	Hand Tool	"SPACEBAR" (hold down)		
	Find	"CTRL" / "F"		



CATERPILLAR®



D6R Series III Track-Type Tractor Power Train System

GJB1-UP	DMK1-UP
WCB1-UP	JDL1-UP
HDC1-UP	EXL1-UP
RFC1-UP	LFM1-UP
TBC1-UP	DLM1-UP
HCD1-UP	LGP1-UP
HKE1-UP	DPS1-UP
WRG1-UP	GMT1-UP
MTJ1-UP	MRT1-UP
	EXW1-UP
JEK1-UP	

COMPONENT LOCATION

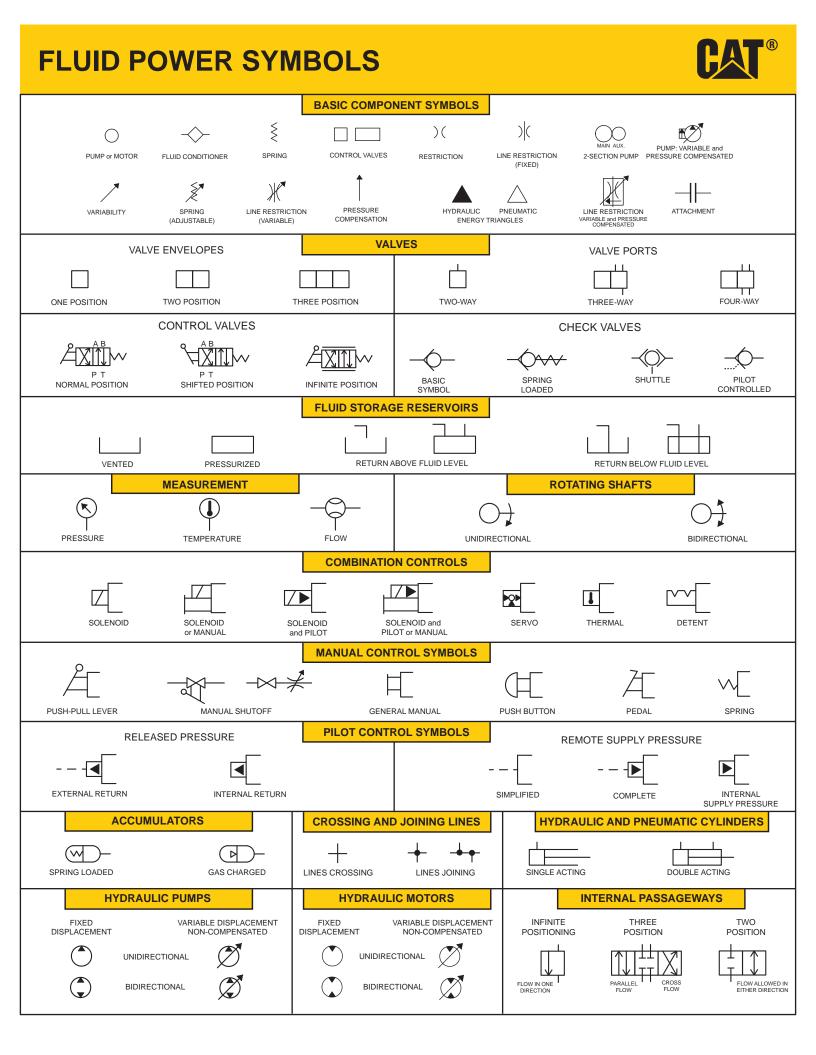


Description	Part Number	Machine Location	Schematic Location
Brake and Differential Drive Gp	231-5969	<u>10</u>	<u>F-6</u>
Brake and Planetary Gp	231-5990	<u>11</u>	<u>A-6</u>
Breather As (Power Train Oil)	9G-5127	<u>5</u>	N/A
Cooler Gp - Transmission Oil	238-1116	<u>7</u>	<u>B-1</u>
Filter Gp - Oil	235-5812	<u>2</u>	<u>A-5</u>
Gauge As - Oil Level	241-5635	<u>13</u>	N/A
Manifold Gp -Transmission	263-9949	<u>4</u>	<u>E-4</u>
Pump Gp- Gear	226-3902	<u>1</u>	<u>C-4</u>
Screen Gp - Magnetic	231-4166	<u>8</u>	<u>C-4</u>
Torque Converter Gp	232-6207	<u>12</u>	<u>B-2</u>
Transmission Ar.	220-1429	<u>9</u>	<u>E-5</u>
Tube As	223-9039	<u>14</u>	N/A
Valve and Mtg Gp - Control	213-1308	<u>3</u>	<u>E-5</u>
Valve Gp - Relief	220-1418	<u>6</u>	<u>D-3</u>

TAP LOCATION



Tap Number	Description	Schematic Location
	Engine Speed	
ER1	Trans. Gear	<u>C-1</u>
	P/T Oil Type	
	PTO Sump Oil Temp	
<u>B</u>	Brake Pressure	<u>E-6</u>
<u>P</u>	Trans. Main Relief	<u>D-8</u>
M	T/C Supply Pressure	<u>E-4</u>
<u>N</u>	T/C Outlet Pressure	<u>D-3</u>
<u>L2</u>	Flywheel Lube Pressure	<u>E-2</u>
<u>L1</u>	Trans. Lube Pressure	<u>C-8</u>
<u>LB1</u>	L Brake Lube Pressure	<u>E-6</u>
<u>LB2</u>	R Brake Lube Pressure	<u>A-6</u>
<u>CL1</u>	Trans. Clutch 1 Pressure	<u>C-6</u>
<u>CL2</u>	Trans. Clutch 2 Pressure	<u>C-7</u>
<u>CL3</u>	Trans. Clutch 3 Pressure	<u>D-7</u>
<u>CL4</u>	Trans. Clutch 4 Pressure	<u>D-7</u>
<u>CL5</u>	Trans. Clutch 5 Pressure	<u>D-6</u>
<u>AA</u>	PTO Sampling Por (SOS)	<u>A-4</u>
BB	PTO Pressure	<u>A-5</u>



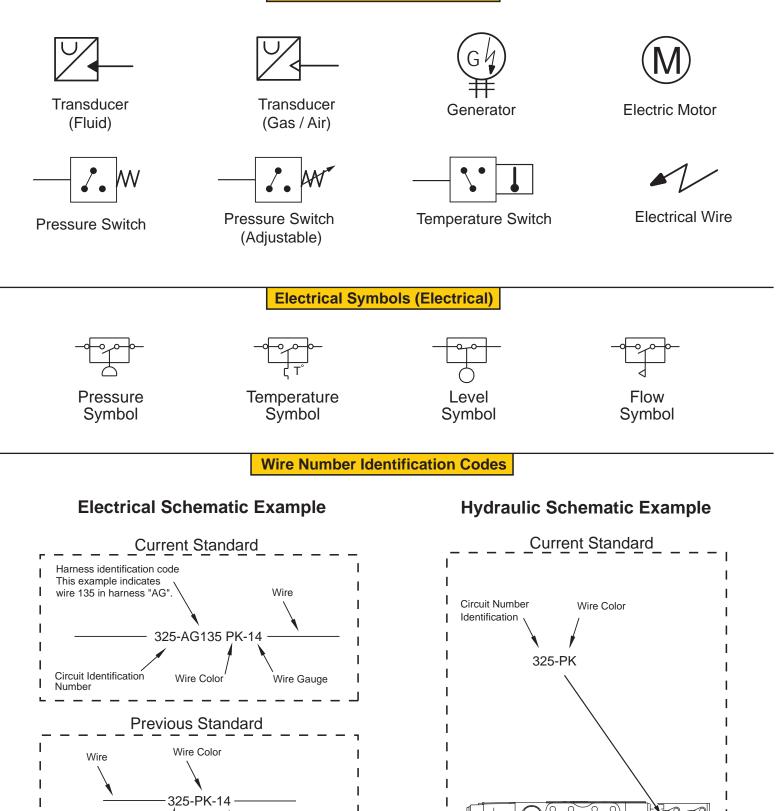
ELECTRICAL SYMBOLS

Circuit Number

Identification

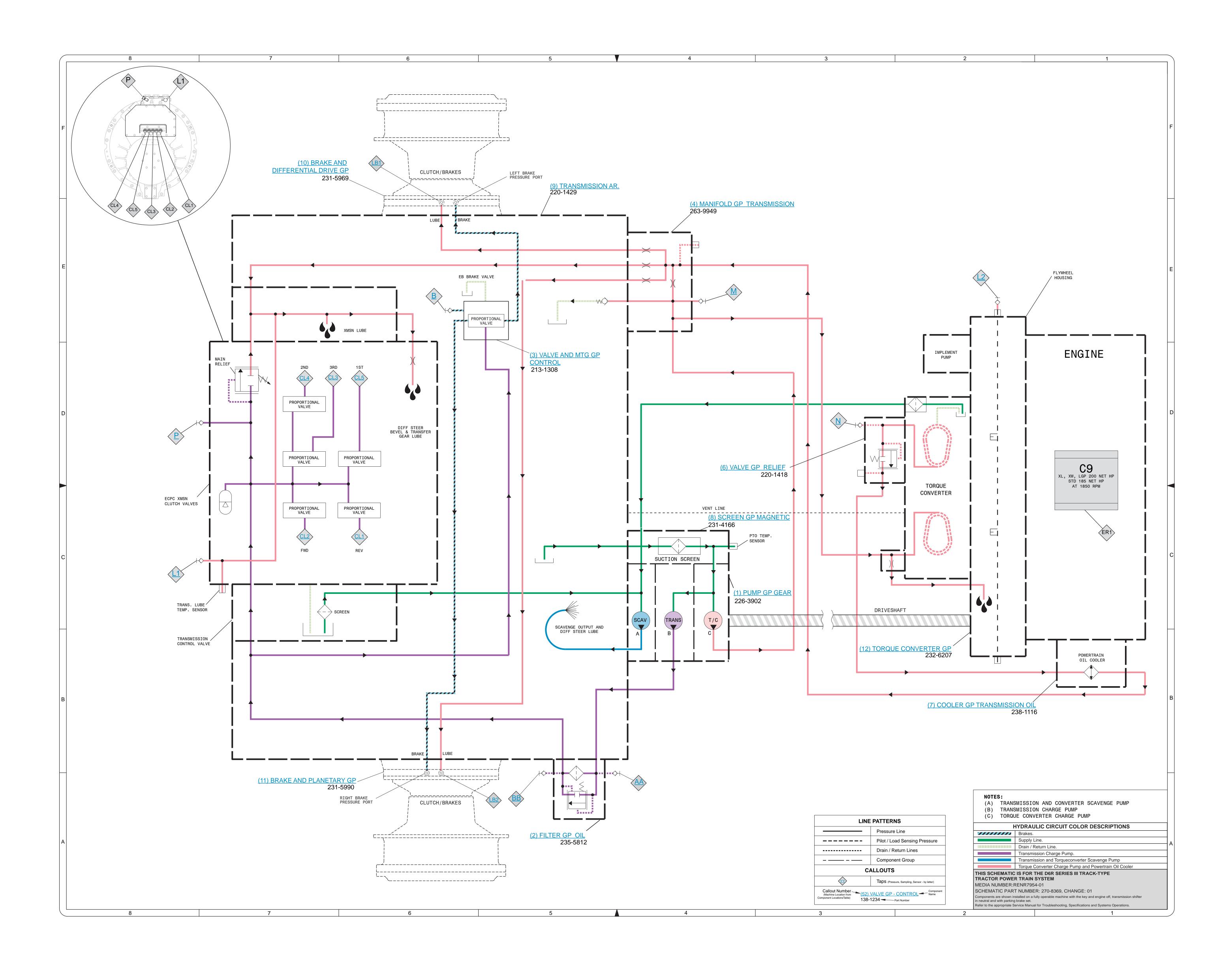
Wire Gauge

Hydraulic Symbols (Electrical)



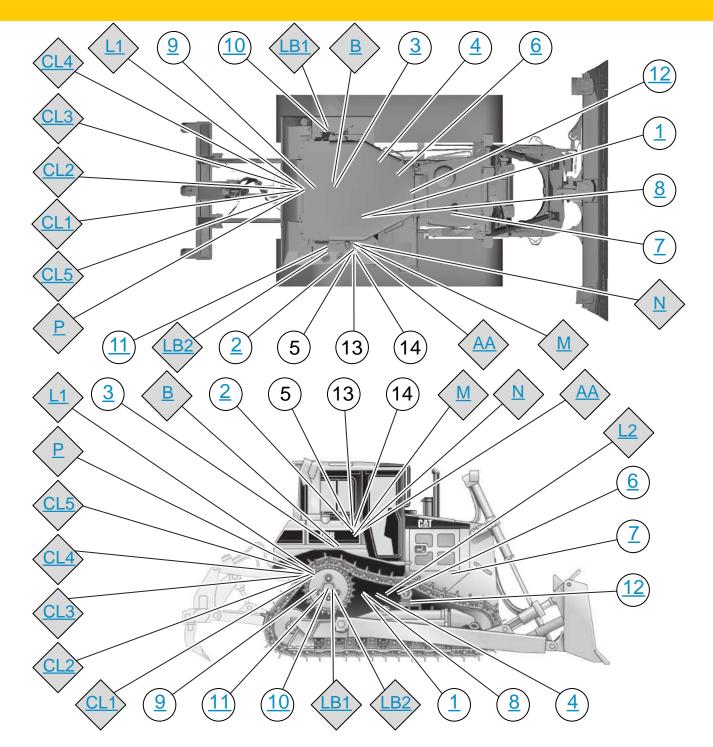
С

(EXAMPLE VALVE)



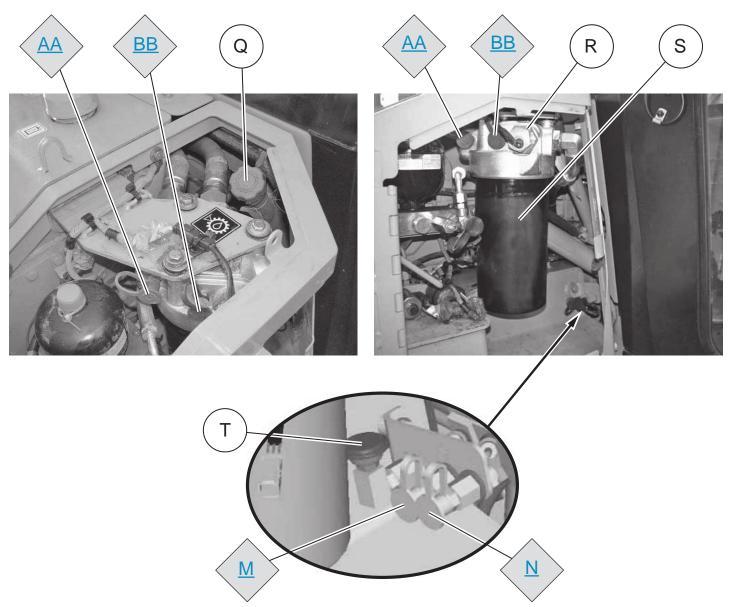
COMPONENT AND TAP LOCATIONS





POWER TRAIN OIL FILTER GROUP





Opening the top door of the forward compartment on the right fender gains access to the combination power train oil fill tube and dipstick (Q).

Opening the front door of the forward compartment on the right fender gains access to the power train oil filter (S). This spin-on type canister contains a replaceable 6-micron filter element. The filter base contains a filter bypass switch (R). This is a normally open switch that is held closed by the filter bypass valve spool. The bypass valve opens, allowing the switch to open, when the difference in pressure between the filter inlet and the filter outlet becomes great enough (approximately 50 psi). The switch is monitored by the Caterpillar Monitoring System and alerts the operator to the filter bypass condition.

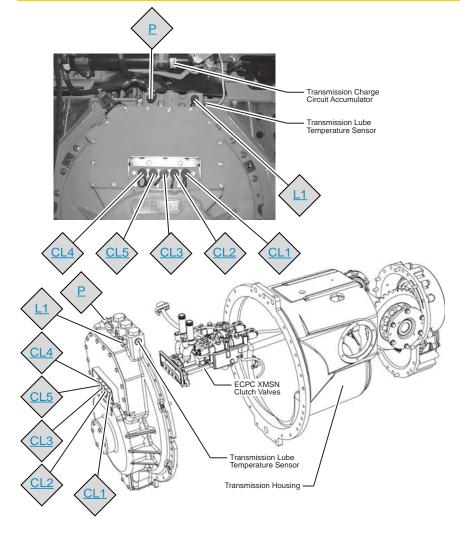
The filter base also contains the power train oil sampling (AA) and a pressure test port (BB) for the transmission charging circuit. The pressure test port is situated downstream from the filter. The power train oil sampling port is situated upstream, or before the filter.

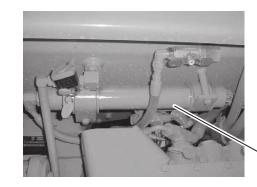
Also located in the forward compartment on the right fender and inboard from the power train oil filter canister are the following service points:

- (T). remote power train breather
- (M). remote pressure test port for torque converter inlet pressure
- (N). remote pressure test port for torque converter outlet pressure

TRANSMISSION GROUP







The transmission charge circuit accumulator is mounted beneath the fuel tank and located above the transmission case.

This accumulator is pre-charged to approximately 1724 kPa (250 psi). It is used to help maintain transmission charge circuit pressure for short periods of time, such as when transmission clutches are filling (shifts) or at other times when the pressure in the transmission charging circuit may become too low (cold oil, low idle, etc.).

 Transmission Charge Circuit Accumulator

Located at the rear of the machine, on top of the the transmission case are the following service points:

- 1. Transmission main relief pressure test port (P)
- 2. Transmission lube pressure test port (L1)
- 3. Transmission lube temperature sensor

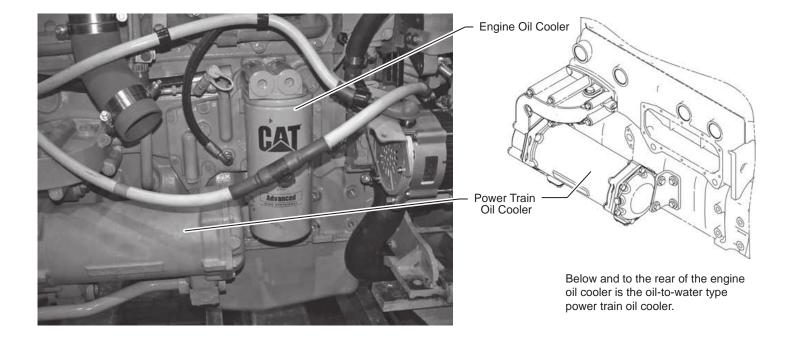
Pressure test ports for each of the five transmission clutches remain on the transmission cover. These pressure test ports are:

- (CL1). Transmission clutch (reverse clutch)
- (CL2). Transmission clutch (forward clutch) (CL3). Transmission clutch (speed 3)
- (CL5). Transmission clutch (speed 3)
- (CL4). Transmission clutch (speed 2)

Clutch engagement pressure calibrations are no longer required, with the common top pressure strategy. Proper adjustment of the transmission main relief valve will set the proper pressure for the operation of all five transmission clutches and the brakes. It is still necessary to perform transmission clutch fill calibrations and to perform brake touch-up calibrations.

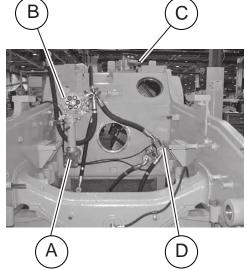
POWER TRAIN OIL COOLER





POWER TRAIN OIL PUMP



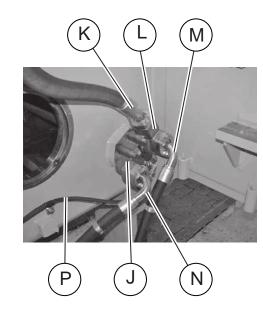


The screened main suction manifold (A) for the power train oil pump is located at the right front of the main case, near the bottom.

The three-section gear-type power train oil pump (B) is mounted to the front of the main case, at the upper right.

The electronic brake valve (C) is located on top of the main case, to the left of center.

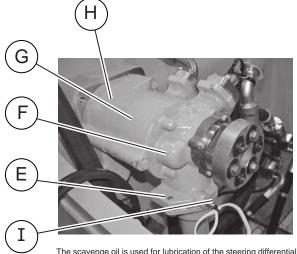
The torque converter inlet relief valve and the lube distribution manifold are both incorporated into one housing (D). These two components are mounted to the left front of the main case, near the bottom.



The torque converter inlet relief valve (J) and the lube distribution manifold (L) are both contained in one housing. Oil from the torque converter charging section of the power train oil pump is supplied to the torque converter inlet relief valve through the upper hose (K).

The torque converter inlet relief valve is installed in the housing. Excess oil flows past the inlet relief valve into the main sump through a port in the front of the case, and behind the housing. Oil flow to the torque converter inlet is through the hose on the right (N).

Cooled oil from the power train oil cooler is directed to the lube distribution manifold (L) through the hose on the left (M). The smaller hose (P) is the line leading to the remote pressure test port for torque converter inlet pressure ($\langle M \rangle$). This remote pressure test port is located inside the front compartment on the right fender



The power train oil pump draws oil for the torque converter charging circuit and for the transmission charging circuit from a screened suction manifold that connects to the pump at the pump inlet (E).

The torque converter charging section (F) of the power train oil pump supplies approximately 145 L/min. (38.3 US gal./min.) of oil to the torque converter circuit for operation of the torque converter and for lubrication purposes.

The transmission charging section (G) of the power train oil pump supplies approximately 54 L/min. (14.3 US gal./min.) of oil to the transmission and brakes circuit.

The transmission and torque converter scavenge section (H) of the power train oil pump draws approximately 125 L/min. (33 US gal./min.) from the torque divider case, and the transmission case.

The scavenge oil is used for lubrication of the steering differential. The power train oil temperature sensor (I) provides main sump oil temperature information to the Machine ECM. This is the temperature sensor that is considered when performing power train calibrations, such as brake touch-ups and transmission clutch fill calibrations.