BACKHOE LOADERS

Product Comparison TRAINING



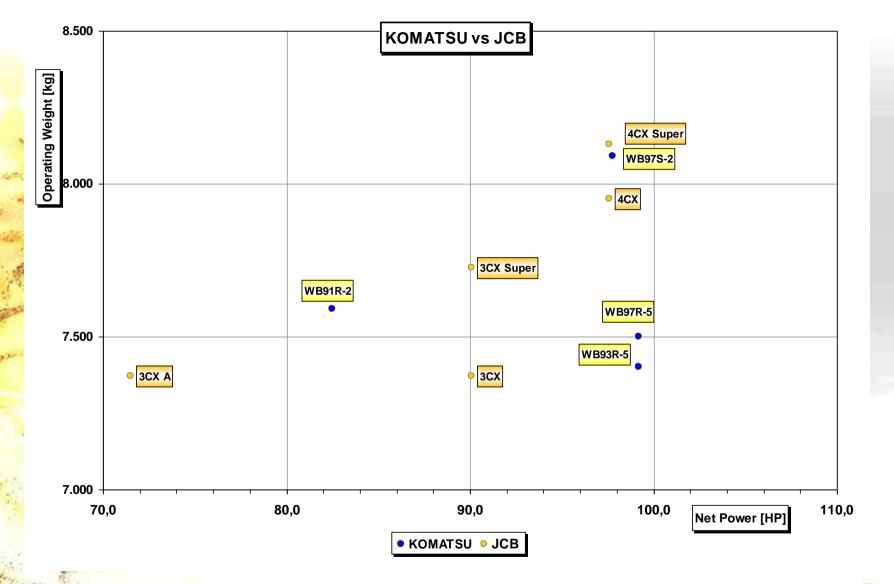






Side-by-side feature comparison has been done with WB93R-5/WB97R-5 and 3CX in KUE in April 2005







3CX

	Engine	Transmission		
	Standard	Standard	Option	
	Turbo 90HP	P/Shuttle, 36Km/h	P/Shift, 40Km/h	-
	Option			Option
4	Turbo 97,6HP	-	-	Auto P/Shift, 40Km/h

Hydraulic System:

Open Center, Gear Pump

3CX Contractor

Engine	Transmission		
Turbo 97,6HP	-	Standard	Option
		P/Shift, 40Km/h	Auto P/Shift, 40Km/h

Hydraulic System:

Open Center, Gear Pump



3CX Super

Engine	Transmission		
Turbo 90HP	Standard	Option	_
	P/Shuttle, 33Km/h	P/Shift, 38Km/h	-

Hydraulic System:

Open Center, Gear Pump

Steering System:

4WS 2 steering modes: normal, circle



4CX Super

Engine	Transmission		
Turbo 07 6HD	-	Standard	Option
Turbo 97,6HP		P/Shift, 40Km/h	Auto P/Shift, 38Km/h

Hydraulic System:

Standard

Open Center, Gear Pump

Option

Closed Center, variable displacement Piston Pump

Steering System:

4WS 3 steering modes: normal, circle, crab





STD CONFIGURATION

- P-Shuttle
- PPC for loader
- Mechanical levers for b/h
- Net power: 99,2 HP Turbo
- Std operating weight: 7.400 kg

STD CONFIGURATION

- P-Shuttle
- Lever for loader
- Mechanical levers for b/h
- Net power: 90,1 HP Turbo
- Std operating weight: 7.370 kg







- Rounded glasses
- Large protecting roof
- High ergonomics of cab interior



- Rounded glasses
- Good cab interior







- Excellent visibility to the front working area thanks to the sloping engine bonnet and exhaust gas pipe at cab side
- Loader is well visible

- Exhaust gas pipe and high engine bonnet reduce visibility to the front working area
- Loader is not very visible



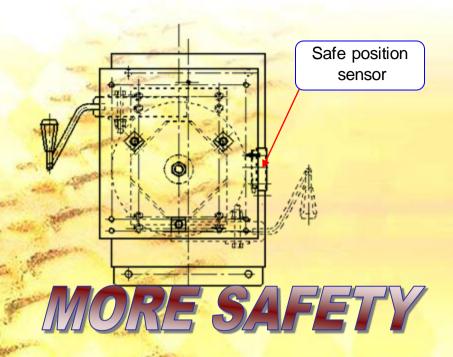




- Upper window gives a perfect visibility in high position for loading operations
- Loader is completely visible

- No upper window available
- Loader is not completely visible



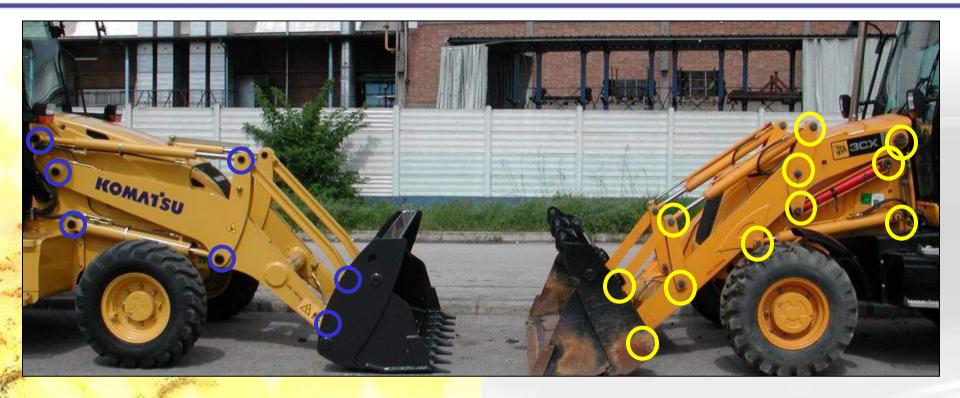


- The "Safe Position" seat sensor warns with an acoustic alarm the operator when the seat is out of the Loader position and the Fwd/Rev shifter is activated
- This application complies with the European Standard (EN 474-3)

N/A

Not available





- Parallel linkage
- Divergent structure: better stability and less torsion
- Design with 14 pins

- Parallel linkage
- Not divergent structure
- Design with 22 pins: longer greasing time and higher service cost







- Lifting capacity at max height:
 3.900 kg
- Bucket breakout force: 6.500 kg (std bucket)

- Lifting capacity at max height:
 3.320 kg
- Bucket breakout force: 6.250 kg (std bucket)





 Self-levelling when lifting and lowering (max angle 11°), ideal with forks Self-levelling when lifting and lowering (max angle 26°)





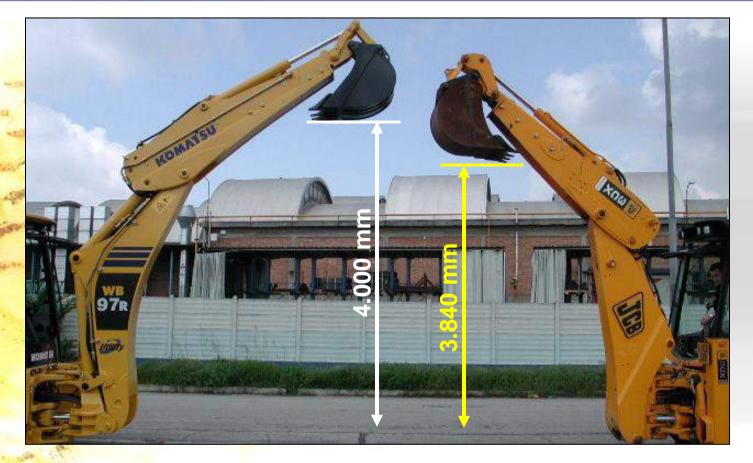
- PPC joystick standard (for the whole range)
- Speed-up function standard
- Levers are located in ergonomic position (1-gear selection, 2-loader control, 3-hand brake)



Mechanical levers standard

 Levers not in ergonomic position: gear selection is far from loader control lever

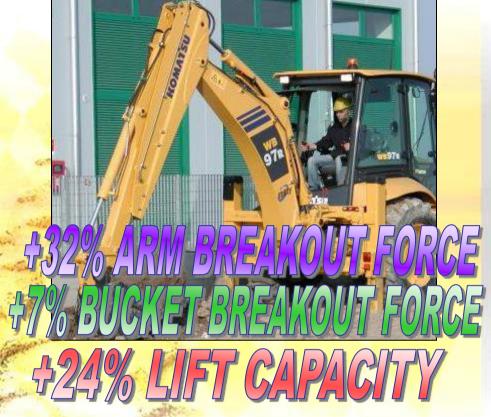




- New S-Shaped boom
- Excavator style
- Easier truck loading capacity
- Better accessibility to hoses and piping

- Straight shape boom
- Hoses are inside the boom





- Arm breakout force: 4.000 kg
- Bucket breakout force: 6.100 kg
- Lift capacity at full reach (SAE J31)
 - standard: 1.550 kg
 - with extended telesc.: 1.200 kg



- Arm breakout force: 3.010 kg
- Bucket breakout force: 5.700 kg
- Lift capacity at full reach (SAE J31)
 - standard: 1.250 kg
 - with extended telesc.: 990 kg





WB93R-5 Digging depth [SAE]

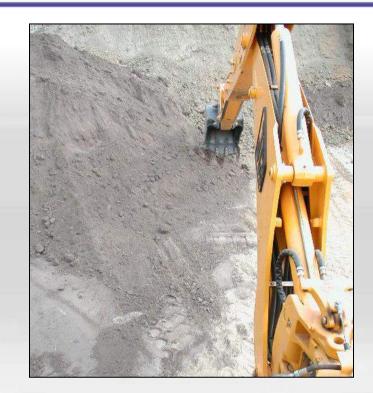
standard: 4.540 mm

with extended telesc.: 5.650 mm

WB97R-5 Digging depth [SAE]

standard: 4.840 mm

with extended telesc.: 6.080 mm



Digging depth [SAE]

standard: 4.210 mm

with extended telesc.: 5.430 mm



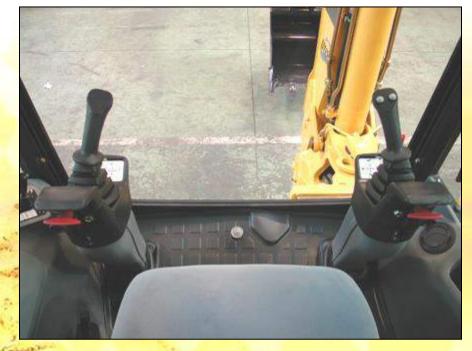


- Mechanical levers are standard for WB93R-5
- Standard PPC controls for stabilisers



 Mechanical levers are standard (also for stabilisers)



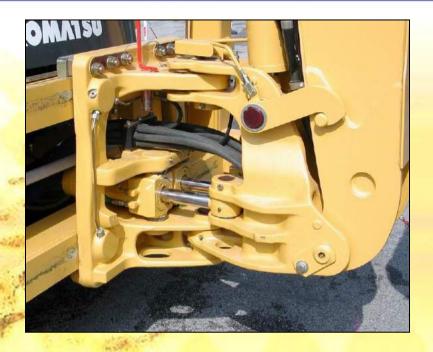


- PPC joysticks are standard for WB97R-5 and optional for WB93R-5
- Std PPC controls for stabilisers
- Independent tiltable columns with continuous adjustment
- Standard wrist-rests

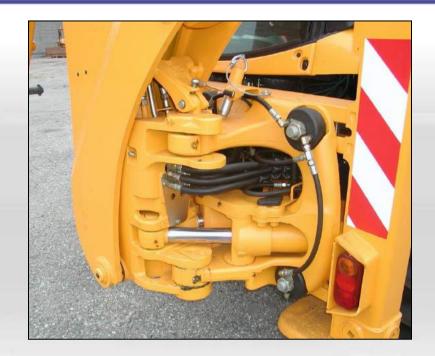


- PPC joystick as option on the seat
- PPC controls for stabilisers
- Complex structure and design
- NOT adjustable
- In the front position 3 control levers make confusion for the operator

TAKE THE LEAD



- Good hoses routing
- 2 positions for swing lock (RH & LH)
- Boom lock pipes are rigid and zinc plated



- Hoses stressed with boom 90° swung
- Only 1 position for swing lock
- Boom lock hoses are flexible and more exposed to damages







- Electro-hydraulic boom lock with switch: more comfortable
- Boom stop: hydraulic cushion

- Boom lock mechanical, with lever & cable; more difficult to operate
- Boom stop: mechanical



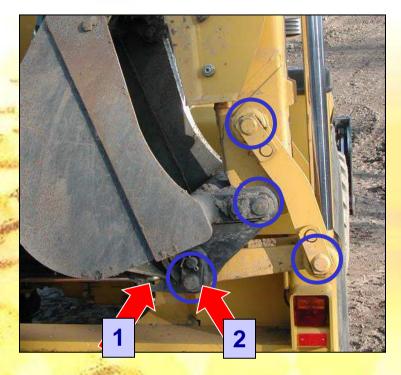




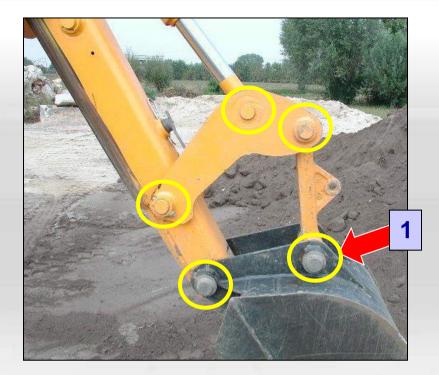
- Hydraulic cushion on:
 - Swing (left and right)
 - Boom (lifting)
 - Arm (closing)

- Hydraulic cushion on:
 - Swing (left and right)
 - Arm (closing)



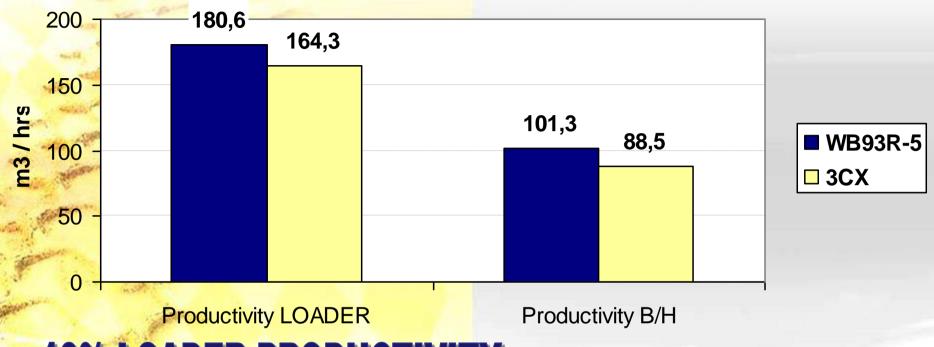


- 2 digging positions:
 - 1) close to bucket teeth: plinth digging (vertical digging)
 - 2) far from bucket teeth: higher force and bucket rotating angle
- 4 articulation points
- 45mm bucket pins



- Only 1 digging position: no customisation
- 5 articulation points
- 45mm bucket pins
- The connecting rod with "L" shape reduces the bucket force





+10% LOADER PRODUCTIVITY

+14% BACKHOE PRODUCTIVITY

Test conditions, according to KES (Komatsu Engineering Standard):

- LOADER: V-shape loading on a truck (2.850 mm height)
- BACKHOE: trench digging and dumping at 45° 1.700 rpm





Test conditions, according to KES:

- LOADER: V-shape loading on a truck (2.850 mm height)
- BACKHOE: trench digging and dumping at 45° 1.700 rpm







• Displacement: 4,5 L

Aspiration: Turbo

Power: 99,2 HP (SAE)

TOWER 33,2 III (OAL)

Max torque: 398 Nm at 1400 rpm

Stage 2

Displacement: 4,4 L

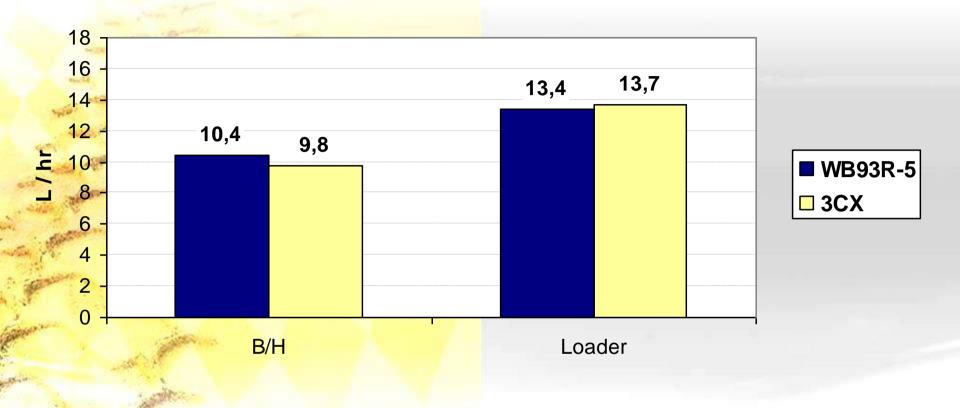
Aspiration: Turbo

Power: 90,1 HP (SAE)

Max torque: 382 Nm at 1300 rpm

Stage 2





Test conditions, according to KES:

- LOADER: V-shape loading on a truck (2.850 mm height)
- BACKHOE: trench digging and dumping at 45° 1.700 rpm





+11% SPEED

Max speed: 40km/h

4-speed



Max speed: 36km/h

4-speed





- Max speed: 40km/h
- Automatic shifting is STANDARD (twist grip):
 - Automatic and semiautomatic shifting selectable
 - Kick down standard on PPC joystick (switch)



- Max speed: 40km/h
- Automatic shifting is available only as option (6-speed)
- Kick down system only with automatic version







- Dynamic load: 8.660 kg
- Oscillation: 20° (total)
- Double acting steering cylinder
- Wheel have 8 nuts for better retention
- Remote grease fitting



- Dynamic load: 5.610 kg
- Oscillation: 16° (total); the smallest value in the market
- Double acting steering cylinders
- Wheels have only 5 nuts



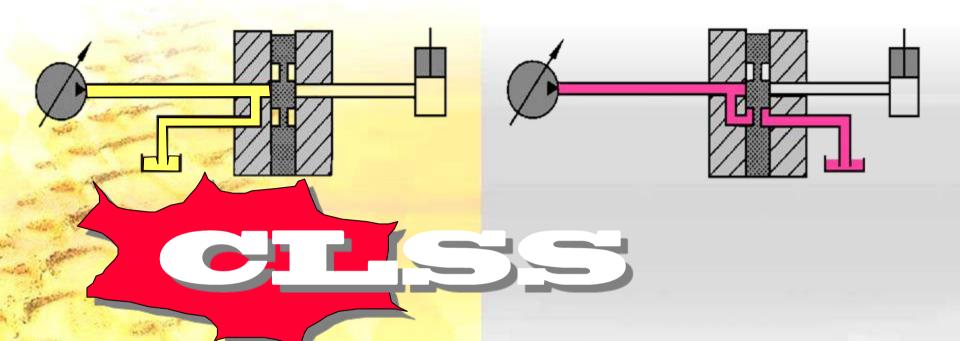




- Heavy duty type
- Dynamic load: 7.750 kg
- 100% electro-hydraulic differential lock, controlled by a switch on the PPC joystick
- Wheels have 10 nuts for better retention

- Dynamic load: 8.460 kg
- Differential lock is available only as option, limited slip
- Wheels have only 5 nuts





- KOMATSU CLSS hydraulics
- Closed center: with levers in "Neutral" only a minimum flow (10 l/min) goes trough unloading valve
- More power to the working equipment at any engine rpm

- Open center: even with levers in "Neutral" the max flow always goes trough the control valve
- Overheating and more wear of components
- Engine is overloaded when travelling







 Variable displacement piston pump

Flow: 165 l/min

Pressure: 250 bar

Hydraulic power: 92 Hp

Twin gear pump, fixed displacement

• Flow: 136 (79 + 57) I/min

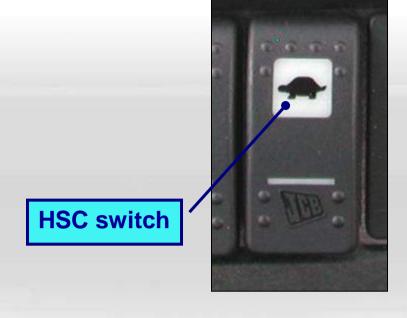
• Pressure: 251 bar

Hydraulic power: 76 Hp





- Backhoe
 - Power: max hydraulic power available
 - Economy: finishing works and fuel saving
- Loader
 - Speed Up: increases speed of 15%



- Backhoe
 - Working mode not available
- Loader
 - HSC (Hydraulic Speed Control)
 as <u>option</u>: it disables one section
 of the pump. Useful for travelling
 or working with loader





- LIFD (Load Independent Flow Divider): the system forces the oil to all circuits regardless the different loads
- Simultaneous and smoother movements
- One valve for Loader and Backhoe for easier maintenance



- LIFD not available
- 2 separate control valves
- Different suppliers for mechanical levers or PPC version





Piping are screwed (with nipple) close to cylinders for easy maintenance



- Long rigid piping are welded directly on the cylinders
- This can have more expensive consequences in case of maintenance
- Vibrations cause damages on the painting and noise





MORE ACCESSIBILITY

- One piece fully tiltable bonnet
- With only one operation, the engine compartment is accessible from left, right and top



- Actual bonnet is a plastic multipieces: the loader arm must be raised to access the side of the engine
- the new one (presented at Samoter 05) is one piece, like Komatsu!







- Wide toolbox, separate from the battery area
- Easy-access location, on the side
- Lockable compartment

Toolbox: small and not very accessible







Easy to reach



- Battery location is in front of the radiators
- Not easy to reach: to get the access it is necessary to raise the loader arm and to remove the front grill



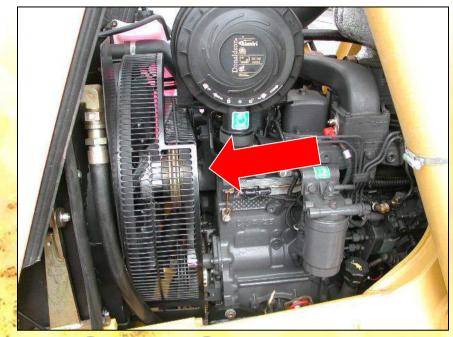


- Capacity: 150 liters
- The top of the tank it's a very wide step for cab entrance
- Low position: easy to refill, also with poly-tanks
- Strainer is standard
- Large step bolted on the tank



- Capacity: 150 liters
- Strainer is not available
- Steps are bolted on welded supports





MORE SAFETY

 Fan is completely protected by a guard for operator' safety



- Fan guard is missing
- Serious SAFETY issue





- 1 radiator with 3 separate sections side-by-side, aluminum type (T/M oil, engine water and hydraulic oil)
- Easy to clean radiator
- Better structure and quality
- Radiator is mounted on 4 elastic supports



- 2 different radiators (1 for water,1 for T/M oil and hydraulic oil)
- Radiators are not mounted on elastic supports



- LOADER, superior performances:
 - +17% lifting capacity
 - +4% bucket breakout force
 - +140% self levelling
 - +10% productivity
 - +5% faster cycle time
- BACKHOE superior performances:
 - +24% lifting capacity
 - +32% arm breakout force
 - +7% bucket breakout force
 - +15% digging depth for WB97R-5 and +8% for WB93R-5
 - +14% productivity
 - +15% faster cycle time

- CLSS hydraulic system designed by Komatsu: more controllability, smoother simultaneous movements,
 - +21% hydraulic power
 - working modes (Speed-up, Power&Economy)
- Engine: +10% power; +4% torque
- Transmission:
 - Power Shuttle: +11% travel speed
 - Power Shift with Automatic shifting standard
- Better visibility (front and upper)
- Standard PPC servo-control for loader: better controllability
- PPC servo-controls standard on WB97R-5
- Easier serviceability: less greasing points, better accessibility





